

Basic Attributes	Number	Name	UOM	Version
	00075399	Pocket, forged SIFO-1 2.8 4130	each	A.7
Primary Legacy Number	17131501	State	Released	
Secondary Legacy Number	GL-17131501; 90000971	Is Prime	Not Set	
Type	Component	Source	Make	
Original Submitter		Latest Submitter		
Original Checker		Latest Checker		
Original Promoter		Latest Promoter		
Described By	Document Number		Version	
	D000024410		A.3	
	D000024412		A.3	
Classification	Weatherford/ALS - Fluid Powered Lift Systems/Gas Lift Systems/Component/Mandrel			
Attribute	Value	Attribute	Value	
COATING SPECIFICATION	none	COATING SPECIFICATION SUPPLEMENTS	S0 (none)	
CRITICALITY LEVEL	Critical	GENERIC DESCRIPTION	Pocket	
HEAT TREATMENT SPECIFICATION	none	HEAT TREATMENT SPECIFICATION SUPPLEMENTS	S0 (none)	
INSIDE DIAMETER	0 in	MANUFACTURER OPTIONS	manufacturer optional	
MATERIAL GRADE	4130	MATERIAL SPECIFICATION	WS440	
MATERIAL SPECIFICATION SUPPLEMENTS	S0 (none)	MODEL DESIGNATION	SIFO-1	
OUTSIDE DIAMETER	0 in	OVERALL LENGTH	23.00 in	
TUBING SIZE NOMINAL	2.875			

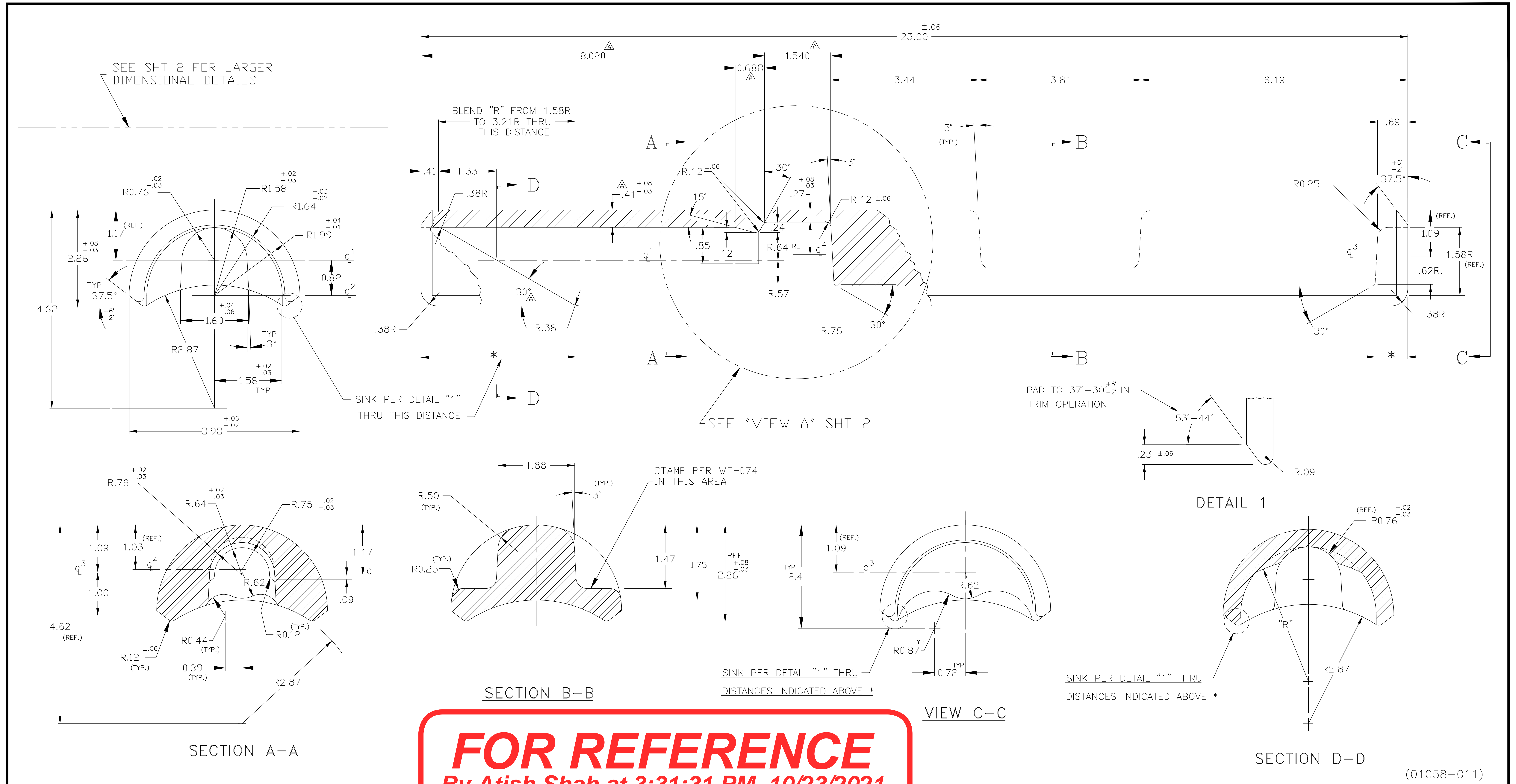
FOR REFERENCE
By Atish Shah at 3:31:26 PM, 10/23/2021

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PDM SYSTEM INFORMATION FOR PART 00075399
Pocket, forged SIFO-1 2.8 4130

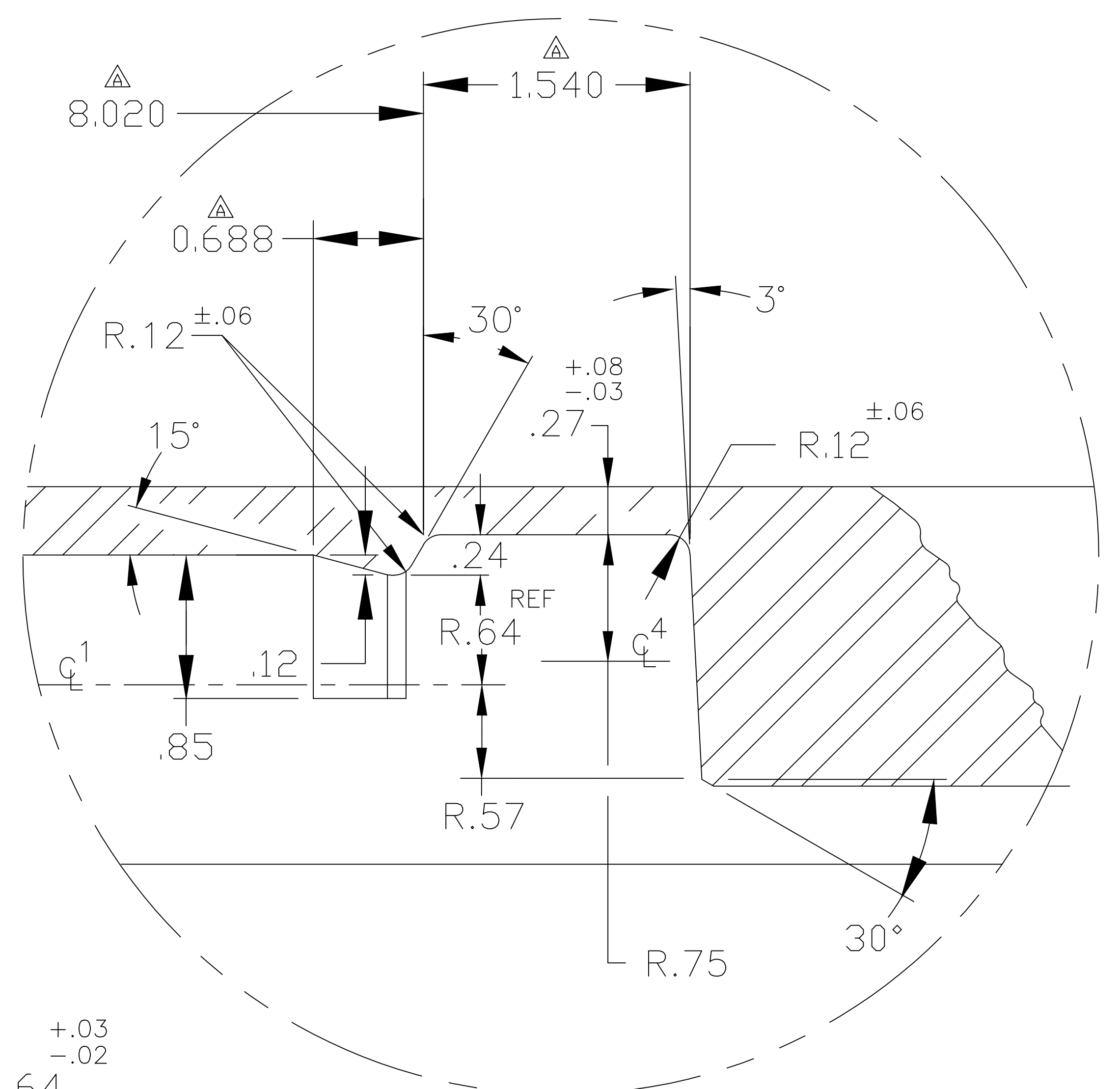
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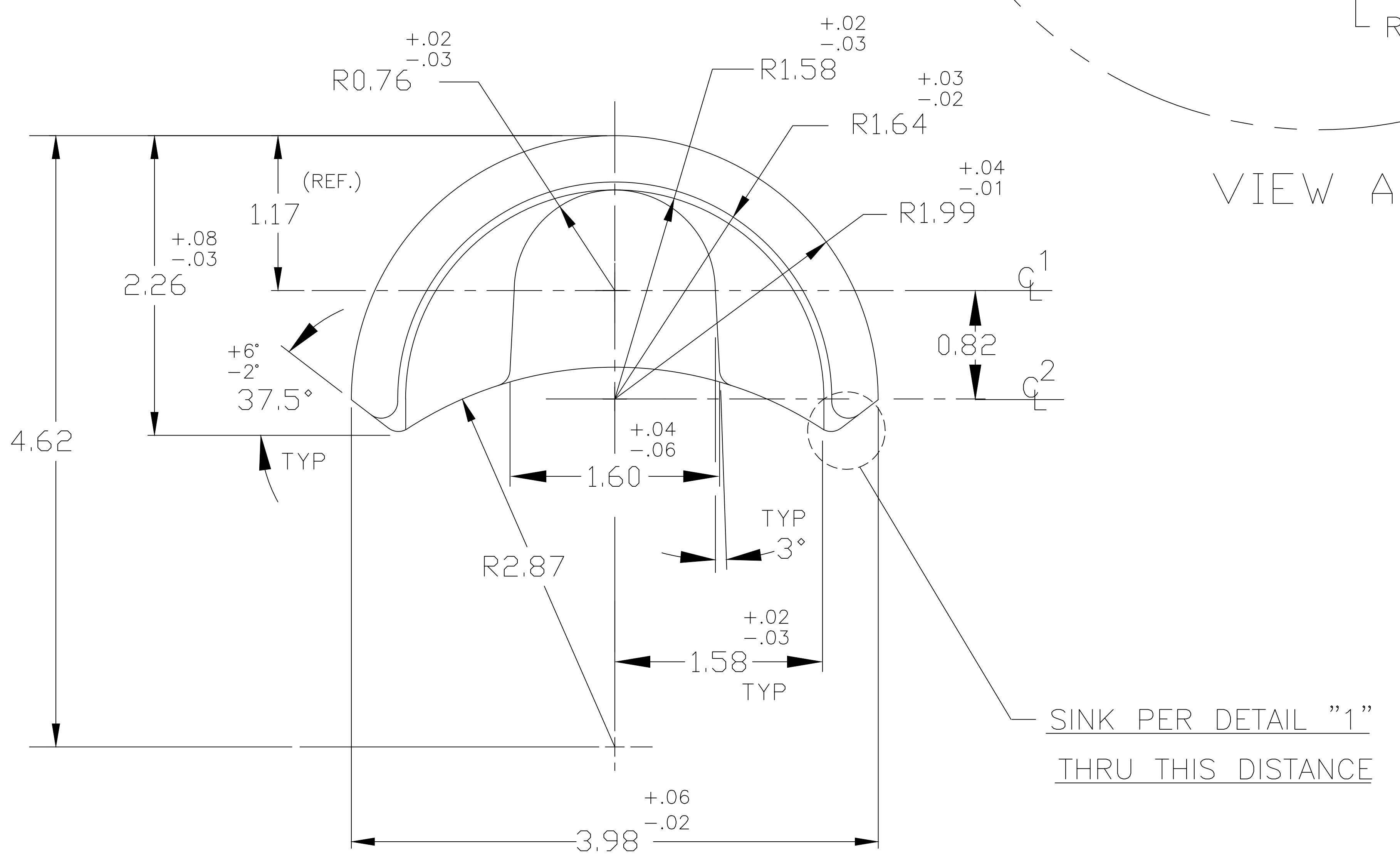
FOR REFERENCE
 By Atish Shah at 3:31:31 PM, 10/23/2021

E						UNLESS OTHERWISE SPECIFIED	DWG	C.E.K.	DATE	9/7/00	212 SOUTHPARK ROAD P.O. BOX 51971 LAFAYETTE, LA 70505-1971	Weatherford® Artificial Lift Systems Inc.		
D						DO NOT SCALE DWG. REMOVE ALL BURRS. SURFACE FINISH $\sqrt{125}$ MAX	CHK	J.H.H.	DATE	10/30/00				
C				17131503	9CR-1M0	WS-801	APR	J.H.H.	DATE	10/30/00				
B				17131502	410 (13CR-1M0)	SS-302	TOLERANCES .XX = ± .015 .XXX = ± .005 ANGULAR = ± 1° CONCENTRICITY .005 T.I.R.				DESCRIPTION SIFO-1, 2.8 TOOL/GRD POCKET FORGING			
A	2098	12/20/00	JDS	17131501	4130	WS-440	© Weatherford International, Inc. 2000 ALL RIGHTS RESERVED This document is copyrighted and whether containing patentable or non-patentable subject matter, is and comprises the proprietary and confidential information of Weatherford International Inc., and by receiving this document, the recipient and recipient's company agree that the document is loaned in confidence with the understanding that neither it nor the information in it will be reproduced, used or disclosed, in whole or in part for any purpose except the limited purpose for which it is loaned. This document shall be returned to Weatherford International Inc. upon demand.				SCALE N/A	SHT 1	OF 2	DWG NO 171315NN
LTR	ECN NO	DATE	CHK	PART NUMBER	MATERIAL									

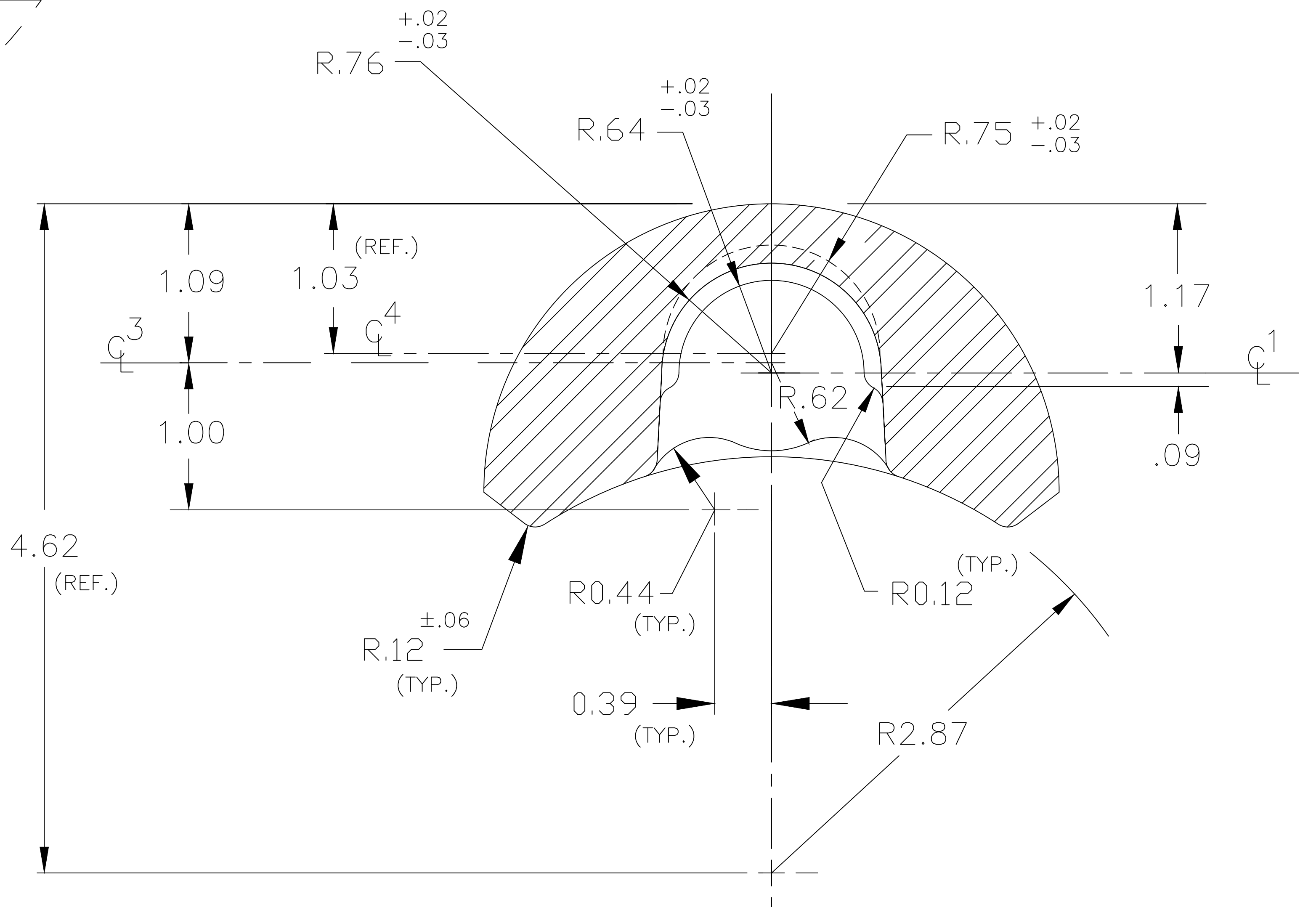
(01058-011)



VIEW A




SINK PER DETAIL "1"
THRU THIS DISTANCE



SECTION A-A

(01058-011)

E						UNLESS OTHERWISE SPECIFIED	DWG	C.E.K.	DATE	9/7/00	212 SOUTH PARK ROAD P.O. BOX 51971 LAFAYETTE, LA 70505-1971	 Weatherford [®] Artificial Lift Systems Inc.		
D						DO NOT SCALE DWG. REMOVE ALL BURRS SURFACE FINISH $\sqrt{125}$ MAX	CHK	J.H.H.	DATE	10/30/00	McMurry-Macco [®] Gas Lift Systems			
C							APR	J.H.H.	DATE	10/30/00				
B						TOLERANCES .XX = ± .015 .XXX = ± .005 ANGULAR = ± 1° CONCENTRICITY .005 T.I.R.	© Weatherford International, Inc. 2000 ALL RIGHTS RESERVED This document is copyrighted and whether containing patentable or non-patentable subject matter, is and comprises the proprietary and confidential information of Weatherford International Inc., and by receiving this document, the recipient and recipient's company agree that the document is loaned in confidence with the understanding that neither it nor the information in it will be reproduced, used or disclosed, in whole or in part for any purpose except the limited purpose for which it is loaned. This document shall be returned to Weatherford International Inc. upon demand.				DESCRIPTION	SIFO-1, 2.8 TOOL/GUARD POCKET FORGING		
A	2098	12/20/00	JDS	17131501	4130	WS-440	SCALE	N/A	SHT	2	OF	2	DWG NO	171315NN
LTR	ECN NO	DATE	CHK	PART NUMBER	MATERIAL									